



## The Effects of Storage on Sachet Water Quality in Ogun State, Nigeria

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**ABSTRACT:** The purpose of this study is to investigate the effect of storage on the physico-chemical status and bacteriological quality of sachet water produced and sold in Abeokuta metropolis, Nigeria. Ten brands of sachet water were collected within 24 hours of production and stored at ambient temperature. Sub-samples were drawn from the stock samples immediately for physico-chemical and microbiological analyses and after two months. Physical parameters were determined by instrumental methods. Cationic and anionic constituents were determined by standard titrimetric and spectrophotometric methods, trace and heavy water were determined by Atomic Adsorption Spectrophotometer. The study revealed that all the brands of water analyzed were physically and chemically wholesome and met the WHO standards. Five brands (50%) of the water had total viable and coliform count above the recommended count of 100cfu/m and zero cfu/ml, respectively. pH values increased in all brands to acceptable WHO limits within 2 months of storage except for sample 3 and 4 which decreases below the acceptable limit. Majorly dissolved oxygen and nitrate values decreased through the investigation period. Total and faecal coliform appeared in 50% of sachet water samples analyzed immediately after production and were no longer detected after storing for two months except for sample 4. Results of the experiment indicate that 60% of the brands analyzed met the WHO guideline limit for drinking especially for the physico-chemical parameters while the majority failed in the microbiological assay when stored at ambient temperature for the two-month investigation period.

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**KEYWORDS:** Coliforms, Conductivity, Microbiological Assay, Physical and Chemical Parameters, Turbidity, Sachet Water

### Introduction

Water of good drinking quality is of basic importance to human physiology and man's continued existence depends very much on its availability. An average man (of 53 kg – 63 kg body weight), requires about 3 litres of water in liquid and food daily to keep healthy (Wardlow *et. al.*, 2004). This fact accounts for why water is regarded as one of the most indispensable substances in life. However, despite its relative abundance in some parts of the world, good quality drinking water is not readily available to consumers in some part of the globe. Unavailability of good quality drinking water is wide spread and this has serious health implications. Accessibility and availability of fresh clean water is a key to sustainable development and an essential element in for increase in good and food production (Adekunle *et. al.*, 2004). However, an estimated 1.2 billion people around the world lack access to safe water and close to 2.5 billion persons are not provided with adequate sanitation (Third World Water Forum on Water, 2003). In developing nations of the world, 80% of all diseases and over 30% of deaths are

related to drinking water (Dada and Ntukekpo, 1997). In 1988, a study funded by the National Endowment for the Humanities (NEH) investigated the interconnections among water supply and wastewater and solid waste collection and disposal in the United States and considered the broader intellectual context in which these services were devised and implemented to meet water demand. The resulting book, *The Sanitary City*, examined the development and implementation of these three services (Melosi, 2000). The NEH study and earlier research (Melosi, 1980) raised questions about the nature of the urban environment and the correlation between decisions to use certain kinds of "technologies of sanitation" and the prevailing public health and environmental views that inform those decisions. Though, given the Federal Ministry of Health statistics, only about 30% of Nigerians have access to potable water, the United Nations estimated that about 1.2 billion people all over the world lack access to potable water (Oyeku *et. al.*, 2001; Ajewole, 2005).

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To achieve such standards, raw water is subjected to purification processes that ranged from simple long term storage to enable sedimentation of suspended solids to aeration, coagulation, flocculation, filtration and disinfection among other treatments (Ajewole, 2005). The implication therefore, is that any drinking water sold to the public must be made wholesome and must meet WHO standards (Oyeku *et al.*, 2001). Unfortunately, the quality of water sold to the public in many places in Nigeria may not be wholesome (Mendie, 2004).

Every year, thousands of cholera cases are identified which trigger human fatalities in Nigeria. In addition, it has been confirmed in the country that water-related diarrhea is the most prevalent disease among the population after malaria, prompting the need for safe drinking (Njoku and Osinlu, 2007).

Hitherto, a number of small scale industries are packaging and marketing factory-filled sachet drinking water popularly called “pure water”. This is considered by many as a safer source of potable water (Dodoo *et al.*, 2006).

Sachet water, a type of packaged water has, therefore, gradually become the most widely consumed liquid for both the rich and the poor in Nigeria. Sachet water is a kind of water which is abstracted from normal pipeline water supply (tap water) or borehole and is packaged into a transparent 50cl nylon bag but must have past through some or full conventional water treatment processes of abstraction, aeration, screening, flocculation, coagulation, sedimentation, filtration and chlorination. It is the brand of choice to everyone because it is a cheaper alternative to the bottled brand, considered to be the ideal drink of the affluent. Perceived hygiene, purity, taste, and, most importantly, safety are the reasons for sachet water consumption. Unfortunately, the problem of its purity and health concerns has begun to manifest (Oladipo *et al.*, 2009).

Sachet water is regulated as a food product in Nigeria by National Agency for Foods Drugs Administration and Control (NAFDAC). Sachet water is not completely sterile; it may not be entirely free of all infectious microorganisms. The potential danger

associated with sachet water is contamination, which is a factor of the source of the water itself, treatment, packaging materials, dispensing into packaging materials and closure (Omalu *et al.*, 2010). Under prolonged storage of packaged water at favorable environmental conditions, total aerobic heterotrophic bacteria can grow to levels that may be harmful to humans (Warburton *et al.*, 1992).

The proliferation of sachet drinking water products raises the question as to whether they are hygienically produced; especially when the poor sanitary environment is coupled with irregular monitoring of sachet water producers by regulating agencies are seriously taken into account (Adekunle *et al.*, 2004; Obiri-Danso *et al.*, 2003; Agada, 1998). Rutz (1996) reported that sachet water vending machine may not be free of microorganisms, because bacteria like *Straptococcusfaecalis*, have been isolated from sachet water producing machines.

According to the Institute of Public Health Analyst (IPAN), 50% of the “pure water” sold in the streets of Lagos may not be fit for human consumption (Osibanjo *et al.*, 2000). The possibility that the same situation may be applicable to other cities in the country prompted this work.

*General Environment of Study Area:* The study was carried out in Abeokuta, the capital of Ogun state and the traditional home of the Egbas. The Egba’s have been traditionally divided into four ethnic subgroups namely; Egbaake, Oke- ona, Gbagura and Owu with each having its own king.

Geographically, Abeokuta lies in latitude 7°9’39”N and longitude 3°20’54”E. The town is about 81 km south - west of Ibadan, Oyo state capital and 106 km north of Lagos state, former Nigeria capital city—see Figure 1. Abeokuta lies at an altitude of about 157 m above sea level amidst isolated outcrop of natural formation of granite rocks which give the towns landscape its undulating characteristics. The ancient and historic Olumo rock is a popular tourist and holiday resort in the town. Abeokuta as an area is known as the seat of large number of educational institutions.

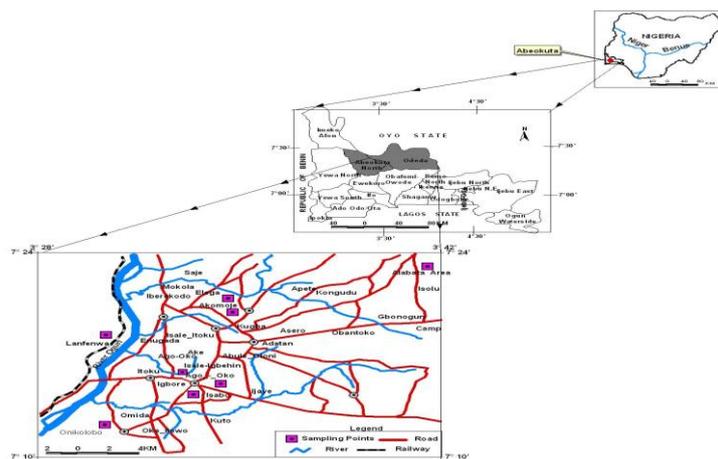


Fig 1: Road Map of Sample Collection Points in Abeokuta Metropolis of Ogun State, Nigeria

## MATERIALS AND METHOD

Ten brands of sachet water with NAFDAC certification were randomly collected in different parts of Abeokuta in bags within 24 hours of production and stored in a room at ambient temperature. Sub-samples were drawn from the stock samples in triplicates for physico-chemical characterization and bacteriological assay using APHA and EPA analytical methods (EPA, 1996; APHA, 2005).

Physico-chemical parameters of the sachet water were analyzed immediately after collection and subsequently after 8 weeks. Temperature, pH, and dissolved oxygen of the sachet water were determined electrometrically with a multi-parameter data logger (Hanna model HI991300, Hanna Instruments, Singapore). The meter was calibrated prior to use with 0.01N and 0.1N standard potassium chloride solutions (according to the manufacturer's specifications), and buffer standards of pH 4 and 7 at room temperature.

**Total Suspended Solids and Turbidity:** The total suspended solids (TSS) content and turbidity of each water sample were determined with the Hach portable colorimeter (Model DR/2000) as described by APHA (2005).

**Conductivity:** Conductivity was determined with a conductivity meter as described by APHA (2005) and determinations were done at 25°C.

**Determination of Anions; Chloride:** Chloride was determined by the silver nitrate titrimetric method as described by APHA (2005).

**Total Hardness:** Total hardness was determined by the ethylenediaminetetra acetic acid (EDTA) titrimetric method as described by APHA (2005). Sulphate, phosphate and Nitrate ions were determined using a calibrated DR/2000 spectrophotometer (Hach Company, Loveland, Colorado, USA), using

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appropriate pillow reagents and the required wavelengths.

**Determination of Cations:** Sodium, calcium and potassium ions were determined using flame photometry (APHA, 2005) methods. Iron was determined by a colorimetric method using Hach (model DR/2000) colorimeter and "ferrover iron powder pillow reagent" as described by the Hach colorimeter manual. Copper and zinc were similarly determined.

**Alkalinity:** Alkalinity in water samples was determined using the titrimetric procedure. (APHA, 2005)

**Determination of Heavy Metals:** Heavy metals such as Cadmium, Lead, Silver, Chromium and Nickel were determined by taking 50ml of each sample into a conical flask, 10ml of concentrated nitric acid (HNO<sub>3</sub>) and 5ml of perchloric acid were added and mixed. The mixture was heated in the fume hood to near dryness and was allowed to cool before transferred into a measuring cylinder and later made up to 25ml with distilled water. The process is called "**Digestion of Water for Metal Analysis**". The solution called the digest was tested for the presence and concentration of the above mentioned metals using Atomic Absorption Spectrophotometer (AAS).

**Microbiological Analyses:** Chemicals reagents used according to manufacturer's specifications for the preparation of all the needed media, the standard plate count method was used for the analysis and subsequent serial doubling dilutions of the respective water samples were made.

The microbiological quality of the water samples was determined using total viable count and total coliform count as indices while total viable count was determined by the pour plate method.

Ten-fold dilution of the water sample was prepared and 0.1 ml of the dilution was poured on nutrient agar

plates and incubated at 37°C for 24 hours after which the plates were examined for growth after incubation. Total coliform count was determined on each sample by plating presumptive positive samples on Mac Conkayagar and then incubation was done at 35°C for 48 hours.

way analysis of variance (ANOVA) while Duncan Multiple Range Test (DMRT) was used to determine the differences between the means.

*Statistical Analysis:* The data obtained from the analysis of the water samples were subjected to one-

**RESULTS AND DISCUSSION**

Table 1: Comparison of week 1 results with WHO standard, Table 2: Comparison of week 8 results with WHO standard

**Table 1:** Result of Physico-Chemical and Bacteriological Analysis of Week 1 with WHO Standard

Parameters	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Sample 7	Sample 8	Sample 9	Sample 10	Who standard
Appearance	Colourless										
Temperature	29.5	29.5	29.4	29.5	29.6	29.5	29.5	29.3	29.4	29.6	35-40°C
pH	6.0	6.4	6.6	6.8	6.9	6.8	6.9	7.0	7.0	7.0	6.5-8.5
Odour	Odourless										
Conductivity	0.40	0.42	0.41	0.36	0.30	0.42	0.39	0.41	0.50	0.42	1.0mS/cm
Total Suspended Solid	6.0	5.0	4.0	4.0	5.0	6.0	4.0	0.0	0.0	12.0	30mg/l
Total Acidity	3.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	1.0	NS
Total Alkalinity	40.0	35.0	40.0	55.0	40.0	35.0	40.0	40.0	40.0	25.0	200mg/l
Total Hardness	36.0	30.0	48.0	26.0	34.0	40.0	38.0	44.0	38.0	42.0	100mg/l
Chloride	8.0	9.0	7.0	8.0	18.0	5.0	4.0	9.0	4.0	6.0	250mg/l
Nitrates	3.6	3.8	2.4	1.4	1.4	2.8	0	2.0	1.8	7.6	10mg/l
Phosphate	2.30	2.50	2.74	5.00	5.00	0.03	2.18	2.02	7.5	7.5	5mg/l
Sulphates	20.0	33.0	28.0	18.0	18.0	25.0	30.0	21.0	30.0	36.0	250mg/l
Dissolved Oxygen	7.13	6.93	6.93	6.93	6.75	6.89	6.64	7.21	7.21	6.80	2.0mg/l (min)
Calcium	0.45	0.34	0.29	0.35	0.39	0.30	0.33	0.31	0.25	0.20	200mg/l
Magnesium	0.97	0.05	0.05	0.00	0.03	0.04	0.06	0.05	0.04	0.00	150mg/l
Sodium	0.52	0.000	0.22	0.21	0.22	0.18	0.26	0.21	0.18	0.17	200mg/l
Potassium	0.29	0.11	0.17	0.11	0.07	0.14	0.22	0.15	0.14	0.11	<20mg/l
Iron	0.01	0.01	0.01	0.003	0.01	0.003	0.01	0.01	0.01	0.004	0.03mg/l
Cadmium	0.00	0.0001	0.0001	0.0011	0.0011	0.00	0.0002	0.0002	0.0003	0.0013	0.002mg/l
Lead	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001	0.007	0.027	0.015mg/l
Chromium	0.455	0.010	0.010	0.014	0.014	0.008	0.017	0.021	0.015	0.016	0.10mg/l
Total Plate Count	45.0	80.0	20.0	60.0	100.0	80.0	100.0	100.0	100.0	100.0	100 cfu/ml
Total Coliform Count	0.00	28.0	0.00	240.0	0.00	0.00	920.0	240.0	140.0	0.00	NIL
Confirmatory Feecal Coliform	Negative	Positive	Negative	Positive	NIL	Negative	Positive	Positive	Positive	NIL	Negative

Source: Author's Field Computation 2013

Note; sample 1- ORBDA, sample 2-BILCOM, sample 3-ADEKING, sample 4-ROYALMID, sample 5-I J, sample 6-BRIGHT STARS, sample 7-LADTOS, sample 8-ARCHIEVERS, sample 9-BAM, sample 10 - EGBA DOVE.

PHYSICAL	SAMPLE 1	SAMPLE 2	SAMPLE 3	SAMPLE 4	SAMPLE 5	SAMPLE 6	SAMPLE 7	SAMPLE 8	SAMPLE 9	SAMPLE 10	WHO STANDARD
Appearance	Colourless										
Temperature	28.5	28.5	28.4	28.5	28.5	28.5	28.5	28.4	28.4	28.5	35-40°C
pH	7.2	7.1	5.5	5.3	6.7	7.4	7.4	7.1	7.4	6.7	6.5-8.5
Odour	Odourless										
Conductivity	0.45	0.50	0.44	0.48	0.55	0.60	0.40	0.53	0.57	0.49	1.0mS/cm
Total Suspended Solid	1.0	1.0	4.0	2.0	2.0	1.0	0	12.0	1.0	3.0	30mg/l
Total Acidity	6.0	4.0	2.0	2.0	3.0	2.0	6.0	3.0	3.0	2.0	NS
Total Alkalinity	45.0	50.0	40.0	65.0	35.0	50.0	40.0	45.0	35.0	40.0	200mg/l
Total Hardness	42.0	56.0	62.0	42.0	60.0	52.0	76.0	70.0	42.0	50.0	100mg/l
Chloride	9.00	9.00	11.00	11.00	10.00	10.00	8.00	9.00	9.00	9.00	250mg/l
Nitrates	3.2	3.4	2.4	2.2	3.4	2.4	3.6	1.7	2.6	3.4	10mg/l
Phosphate	0.82	0.78	0.49	1.65	0.84	0.34	0.57	0.87	0.88	0.65	5mg/l
Sulphates	24.0	27.0	26.0	2.0	22.0	25.0	24.0	27.0	23.0	29.0	250mg/l
Dissolved Oxygen	5.76	5.83	5.75	5.84	5.58	5.78	5.60	5.70	5.89	5.69	2.0mg/l (min)
Calcium	0.07	0.04	0.65	0	0.05	0.07	0.07	0.05	0.07	0.04	200mg/l
Magnesium	0.20	0.10	0.15	0	0.09	0.17	0.17	0.14	0.18	0.11	150mg/l
Sodium	0.07	0.04	0.05	0.08	0.04	0.05	0.05	0.05	0.06	0.04	200mg/l
Potassium	0.04	0.02	0.03	0.04	0.01	0.03	0.03	0.02	0.03	0.02	<20mg/l
Iron	0.0124	0.0040	0.0003	0	0.0004	0.0005	0.0036	0.0049	0.0009	0.0048	0.03mg/l
Cadmium	0	0	0	0.0002	0	0.0003	0	0	0.0013	0.0074	0.002mg/l
Lead	0	0	0	0	0	0	0	0	0	0.0008	0.015mg/l
Chromium	0.0011	0.0004	0.0006	0.0012	0.0001	0.0004	0.0015	0.0003	0.0008	0.0001	0.10mg/l
Total Plate Count	60	30	50	40	20	20	50	2	0	0	100 cfu/ml
Total Coliform Count	NIL	NIL	NIL	13	NIL						
Confirmatory Feecal Coliform	NIL	NIL	NIL	Positive	NIL	NIL	NIL	NIL	NIL	NIL	Negative

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**Table 2:** Result of Physico-Chemical and Bacteriological Analysis with WHO Standard

Source: Author's Field Computation 2013

Note; sample 1- ORBDA, sample 2-BILCOM, sample 3-ADEKING, sample 4-ROYALMID, sample 5-I J, sample 6-BRIGHT STARS, sample 7-LADTOS, sample 8-ARCHIEVERS, sample 9-BAM, sample 10 - EGBA DOVE.

Table 1 and 2 present the results of the physical, chemical and bacteriological characteristics of the sachet water samples in the initial first week and after eight weeks of storage. All the samples were colourless while odour and taste were objectionable as observed by many consumers.

The mean range values of pH for the week 1 and week 8 of storage were (6.00-8.00 and 5.30-7.40) respectively and were within the acceptable minimum range of 6.5-8.5 specified by WHO (2011) except that some of the samples in week 8 of storage had lower pH values. The pH values obtained signified majority were slightly alkaline and such water samples were unlikely to cause health problems such as acidosis as revealed by previous work done by Asamoah and Amarin, 2011. However, this pH do play significant role in determining the bacterial population growth and diversity in sachet water. Increase in the observed pH could be attributed to the production of basic metabolic waste products by increasing bacterial population. In their review, Prescott et al. (1999) stated that microorganisms frequently change the pH of their own habitat by producing acidic or basic metabolic waste products.

The temperature values of the sachet water samples as presented above showed values ranged from 29.30 to 29.60°C (week 1) and 28.40-28.6°C (week 8). The temperature values obtained throughout the investigation period were within the acceptable optimal growth range for mesophilic bacteria including human pathogens.

Conductivity values express the amount of dissolved solids in the water sample, sachet water sold in Abeokuta town has conductivity values that ranged from 0.30-0.50 mS/cm at 25°C (week 1) and 0.35-0.65 mS/cm at 25°C (week 8). Conductivity of the water sampled were within the acceptable standard recommendation of 1.0 mS/cm at 25°C by WHO and NAFDAC.

The total suspended solids values varied significantly amongst the samples and these variations may be attributed to further filtration processes and packaging that the raw water was subjected to given the fact that most processors got their raw water from Ogun State Water Corporation.

All sachet water sampled for the for week 1 and 8 met the recommended WHO/NAFDAC standards in terms of its physical characteristics or parameters.

The dissolved oxygen mean values obtained for the sachet water samples ranged from 6.64-7.21 mg/l (week 1) and 5.58-5.89mg/l (week 8) and this could

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be attributed to the growth of aerobic and facultative anaerobic bacteria which enhances the presence of dissolved oxygen in sachet water. A decrease in dissolved oxygen was generally observed in all sachet water samples throughout the investigated storage period; an indication of possible bacterial degradation of organic materials by the bacterial flora.

The chemical characteristics of all the brands of water evaluated were within the acceptable maximum range of standard concentration values recommended by WHO and NAFDAC for chloride, total hardness, phosphate, nitrate, sulphate, iron, potassium, sodium and calcium. The implication of these results is that the processors of these brands of water abstracted raw water from chemically good sources and adopt standard operating procedures for chemical water treatment.

Sample 3 and sample 4 had the highest and lowest values of 48 mg/L and 26 mg/L of total hardness expressed as CaCO<sub>3</sub> in week 1, respectively while that of week 8, sample 7 and 4 had the highest and lowest values of 76 mg/L and 0 mg/L of total hardness, respectively. However, the level of total hardness in all the brands of water evaluated for the period of investigation is within the maximum acceptable range for total hardness of 100 mg/L recommended by WHO and NAFDAC.

The mean levels of other anions, phosphate, nitrate and sulphate in all the brands of water evaluated met the recommended standards for potable water.

Amongst the samples in week 1, samples 9 and 10 had the highest mean concentration of phosphate (7.5 mg/L) which exceeded the WHO limit (5.0 mg/L) and sample 6 had the lowest (0.03 mg/L). In week 8 after storage, the mean concentration of sample 4 had the highest value (1.65 mg/L) while sample 6 had the lowest of 0.34 mg/L. The values of nitrate ranged from 0-7.60 mg/L and 1.70-4.0 mg/L in week 1 and 8 after storage, respectively. The result also indicated a decreased Nitrate values in most of the samples throughout the investigation period while this decrease in nitrate values could be attributed to its utilization by microorganisms for growth and reproduction (Prescott et. al., 1999)

There were variations in the levels of the cations; iron, potassium, sodium and calcium in the different brands of water evaluated.

The level of total iron in the water samples ranged in week 1, from 0.0031-0.0140 mg/L and 0-0.0124

mg/L in week 8 respectively, these values were below the maximum limit of 0.30 mg/L for total iron recommended by WHO (2011).

**Heavy metals:** The results of the samples both in week 1 and 8 indicated that the concentration of selected metals present (Lead, Cadmium, Chromium, Manganese) were at concentrations below the WHO limits and had little or no significance except for sample 10 in week 8 where cadmium was found to 0.0074mg/L as against the 0.002mg/L WHO limits. Other metals (Zinc, Copper, Aluminium, Manganese, Nickel, Cobalt, Arsenic, Mercury and Silver) were below the detectable limits of the metals.

**Bacteria:** Total coliform bacteria were detected in 50% of the brands of sachet water analyzed within the first week while faecal coliforms were detected in 50% of the brands of sachet water analyzed at the onset of the investigation. However, total coliforms and faecal coliforms were not detected after the 8 week storage period except in sample 4 which had 13cfu/ml coliform bacteria and tested positive for faecal coliform. The significant of this no coliform after some weeks of water production is because indicator organisms loose viability during storage over time (WHO, 2001).

Total coliforms are widely used as indicators of the general sanitary quality of treated drinking water while faecal coliforms give a much closer indication of faecal pollution (Ashbolt et. al, 2001) and consequently, WHO limit is that none should be detected by any means.

The majority of the sachet water samples analyzed one week after production did exceed WHO limit of 100 cfu/ml for total bacteria. Total bacteria appeared in 50% of sachet water samples analyzed after first week and died off with passage of storage except in sample 4 which had 13cfu/ml coliform bacteria and tested positive for faecal coliform in week 8 (after two months of storage). Although sample 4 is the only sachet water produced from a borehole source in this study, and that reaffirms the result of study done by Okoli et al., (2005), indicating that the boreholes can be heavily contaminated with faecal matter. Faecal contamination of drinking water has very serious health implications (Banwart, 2004) and the source of these contaminations can be attributed to the deliberate and indiscriminate littering of human and animal waste in adjoining bushes proximal to the borehole sites.

**Conclusion:** The analytical results revealed that prolonged storage caused an increase in pH. The study also confirmed that presence of dissolved oxygen coupled with availability of organic material and nutrients aided continuous and rapid proliferation

of bacteria in the sample of sachet water tested over time.

It was evident from the study that sachet water sampled in Abeokuta metropolis at the first week of production met the recommended standards for physical and chemical qualities but about 75% of the water brands were microbiologically unwholesome as the bulk of sachet water brands were contaminated by coliform bacteria and such coliform bacteria die off later as the storage time increases (approximately 8 weeks). It is therefore necessary for sachet water to be properly treated and consume as soon as possible to meet the WHO standard for drinking water. Since microbiological quality of water is a hidden attribute that impact seriously on public health, it is pertinent that the activities of regulatory agencies be intensified to ensure compliance with standard to avert public health hazards.

Most sachet water producers also failed to comply with the National Agency for Food, Drug, Administration and Control (NAFDAC, Nigeria) guidelines by depending solely on tap water as its major source. Tap water although potable in some instance may be undesirable for packaging as sachet water 'pure water' due to the addition of chlorine in the treatment process as water sealed for certain period of time before consumption might not be free from chlorine residual which are hazardous to the health.

**Recommendations:** The expiration date of sachet water produced in Nigeria should not exceed four weeks from the date of production. The public should be informed not to drink sachet water that has exceeded four weeks from the date of production. The regulatory body should promulgate standardized methods of storage of sachet water in order to increase its shelf life. Periodic sanitary inspection of sachet water factories by the regulatory body is absolutely necessary to ensure conformity and finally, the mandatory production date must be sealed on the body of the sachet of water for the end user to see so as to informed their purchase and consumption.

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