



EXTRACTION AND PHYSICO CHEMICAL PROPERTIES OF SOME EDIBLE SEED OILS SAMPLED IN KANO METROPOLIS, KANO STATE.

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ABSTRACT

Six edible seed samples were obtained from Yankura market in Kano metropolis, Kano state. The samples were subjected to extraction for their oil contents. The percentage oil yield from the seeds were 40.60% for *Moringa oleifera*, 49.39% for cashew, 47.80% for sesame, 11.92% for bitter kola, 38.30% for melon and 28.68% for water melon respectively. Proximate Analysis was also conducted and the results revealed that the moisture content of the seeds were in the range of 4.55% - 9.51%. The Ash contents ranged from 2.60% - 4.50%. The percentage crude fibre for these seeds ranged from 3.50% - 12.00%. The physicochemical properties of the oil extracts revealed that acid value contents were in the range of 0.0561mgKOH/g – 0.84mgKOH/g. Iodine value were in the range of 53.99_{gI₂/100g} – 124.40_{gI₂/100g}. The peroxide values ranged from 3.45meqKOH/g – 13.41meqKOH/g while the saponification values in the oil extracts were in the range of 162.42mgKOH/g – 247.95mgKOH/g. The free fatty acids values ranged from 0.096mgKOH/g – 1.34mgKOH/g. The results of these analyses were subjected to one way analysis of variance (ANOVA) ($p < 0.05$) and were all in agreement with standard values of AOAC, (1990) which implies that the oil extracted from these seed samples can be used for consumption and for industrial applications.

Keywords: Melon, Moringa, Oil yield, Physico chemical properties and Proximate composition.

INTRODUCTION

Oilseeds are leading suppliers of superior quality and specialty vegetable oils to nutritional products, natural food and premium snack food worldwide (Muhammad *et al.*, 2013). Seed oils are important sources of nutritional oils, industrial raw materials and nutraceutical (Afolayan *et al.*, 2014). Edible fats and oils are similar in molecular structure; however, fats are solid at room temperature, while, oils are liquid (Muhammad *et al.*, 2013). Fats and oils are essential nutrients, comprising about 40% of the calories in the diet of the average person (Muhammad *et al.*, 2013). Oil may be gotten from vegetables, animals or petrochemicals which may be volatile or non-volatile. Fat and oils are nutritionally important because they form one of the three major classes of food. Oils are used in a variety of ways, they are used for food texturing, baking, and frying and also are used industrially in the manufacture of soap, detergent, cosmetics and oil paints (Sarwal, 2013). In plants, oil is deposited in the seeds mostly in the endosperm along with carbohydrates where they jointly nourish the embryo (Oyeyiola, 1993). It is also found in some plants mesocarp e.g. in palm fruits. In animals, oil is found in various parts of the body e.g. liver (Oyeyiola, 1993). Oilseeds are also used in animal feed because of their high protein content (Muhammad *et al.*, 2013). Their seeds contain energy for the sprouting embryo mainly as oil, compared with cereals, which contain the energy in the form of starch (McKevith, 2005). Many consumers are looking for variety in their diets and aware of the health benefits of fresh fruits and vegetables and of special interest are food sources rich in antioxidants (Aberoumand and Deokunle 2008).

Nutritional and industrial processes have increased the demands for oils and this in turn has led to the search for oils from different types of seeds. The aim of this work is to ascertain the oil content of these seeds and to see if they are economically viable.

MATERIALS AND METHODS

Sample collection

About 250g of Moringa seed, cashew seed, sesame seed, bitter kola, melon, and water melon seed were randomly obtained from Yankura market in Kano city, Kano state Nigeria.

Proximate Analysis

Proximate composition of all seed samples were analyzed according to method described by AOAC (1990).

Determination of Moisture Content

Moisture was determined by oven drying method. Two grams of the sample was accurately weighed in clean, dried crucible (W_1). The crucible was allowed to dried in an oven at 100-105°C until a constant weight was obtained. Then the crucible was placed in the desiccator for 30 min to cool. After cooling it was weighed again (W_2) The percent moisture was calculated using the formula below;

$$\% \text{ Moisture} = \frac{W_1 - W_2}{\text{Weight of sample (W}_0\text{)}} \times 100$$

Where:

W_0 = Weight of sample (g)

W_1 = Initial weight of crucible + Sample (g)

W_2 = Final weight of crucible + Sample (g)

AOAC, (1990)

Determination of Ash Content

For the determination of ash, clean empty crucible was placed in a muffle furnace at 600°C for an hour, this was cooled in a desiccator, the weight of the empty crucible was recorded (W_0). Two grams of each of the samples was taken and placed in a crucible and this was recorded as (W_1). Then the crucible was placed in muffle furnace at 550°C for 3 hours. The appearances of gray white ash indicated complete oxidation of all organic matter in the sample. After ashing, the furnace was switched off. The crucible was cooled and weighed (W_2). The percentage of the ash content was calculated using the formula below;

$$\% \text{ Ash content} = \frac{W_2 - W_0}{W_1 - W_0} \times 100$$

Where:

W_0 = weight of empty crucible(g)

W_1 = weight of crucible + powdered sample(g)

W_2 = weight of crucible + ash sample(g)

AOAC, (1990)

Determination of Crude Fiber

Two grams of the sample was weighed (w_0) into 1dm³ conical flask, 100cm³ of water and 20cm³ of 20% H₂SO₄ were added and boiled gently for 30mins. The content was filtered through whatman filter paper. The residue was scrapped back into flask with a spatula. One hundred cm³ of distilled water and 20cm³ of (10%) NaOH were added and this was allowed to boil gently for 30mins. The content was filtered and the residue was washed thoroughly with hot water then rinsed once with 10% HCl and twice with ethanol and finally three times with petroleum ether.

It was allowed to dry and then scrapped into the crucible and the content was allowed to dry overnight at 105°C in an oven. Later removed and cooled in a desiccator. The sample was weighed (W_1) and ashed at 550°C for 90mins in a letton muffle furnace. It was finally cooled in a desiccator and weighed again (W_2).

The percentage crude fibre was calculated using equation;

$$\% \text{ crude fibre} = \frac{W_1 - W_2}{W_0} \times 100$$

Where:

W_0 = weight of sample, W_1 = weight of dried sample,

W_2 = weight of ash sample

AOAC, (1990)

Extraction of oil

The oil sample was extracted from the seeds of various samples by soxhlet extractor using petroleum ether with boiling point range 60-80°C for 8 hours.

The percentage of the oil yield in the samples analysed were obtained using the relation;

$$\text{Oil yield} = \frac{W_1 - W_2}{W_1} \times 100\%$$

W_1 = Weight of sample before extraction

W_2 = Weight of sample after extraction

(Das *et al.*, 2002)

Determination of some physico chemical properties of oil

Determination of Acid Value

Twenty five cm³ diethyl ether was mixed with 25cm³ ethanol in a conical flask, 1cm³ of 1% phenolphthalein indicator solution was added.

The mixture was neutralized with 0.1M potassium hydroxide solution then 1g of the oil was added to the neutralized solvent mixture. This was then titrated with 0.1M potassium hydroxide solution. It was then shaken constantly until a pink colour which persists for 115 seconds was obtained.

$$\text{Acid value} = \frac{(V_b - V_a) \text{cm}^3 \times 5.61}{\text{Wt of sample used}} \text{ (mgKOH/g)}$$

V_a = sample titre value, V_b = blank titre value
(Ronald, 1991)

Determination of Percentage Free Fatty Acids (FFA)

One gram of the oil sample was accurately weighed into a conical flask. This was followed by the adding 10cm³ of neutralized 95% ethanol and Phenolphthalein. This was then titrated with 0.1 M NaOH, with constant shaking until a pink colour persisted for 30s.

The percentage free fatty acid was calculated from Equation below:

$$\text{Free Fatty Acid (FFA)} = \frac{V \times M \times 2.82 \text{ mg}}{\text{Sample weight (g)}}$$

Where:

V = Volume of NaOH

M = Molarity of NaOH

2.82 = conversion factor of oleic acid

AOAC, (1990)

Determination of Peroxide Value

One gram of the oil was weighed into a clean dry boiling tube, 1g of powdered potassium iodide and 10cm³ of the solvent mixture were added. The mixture was allowed to boil vigorously for 30 seconds. The tube was washed twice with 25cm³ portions of water and the washings were added to the titration flask. This was then titrated with 0.002M Sodium thiosulphate using starch indicator.

The relation for peroxide value is given as;

$$\text{Peroxide value} = \frac{(V_b - V_a) \text{cm}^3 \times \text{molarity of titrant}}{\text{weight of oil}} \times 100 \text{ (meqKOH/g)}$$

Where:

V_a = sample titre value, V_b = blank titre value
(Ranken, 1988)

Determination of Saponification Value

One gram of the oil was weighed into a flask. Twenty five cm³ of 0.1M alcoholic potassium hydroxide solution was added into the flask. A reflux condenser was attached and the flask was heated on a water bath for 1 hour with constant shaking. At the end of 1 hour the flask was removed from the water bath and 1cm³ of the 1% phenolphthalein indicator was added. It was then titrated with the standard 0.5M hydrochloric acid.

Saponification value

$$= \frac{(Vb - Va)cm^3 \times 26.05}{\text{weight of oil}} \text{ (mgKOH/g)}$$

AOAC, (1990)

Determination of Iodine Value

Zero point two grams of the oil was weighed into a 250cm³ glass stoppered flat, 10cm³ of carbon tetrachloride was added to the oil and dissolved. Twenty cm³ Wijs' solution was equally added to the mixture and the content was corked with a stopper that initially moistened with potassium iodide solution. The mixture was titrated with 0.1M standard sodium thiosulphate solution using starch as an indicator just before the end point.

$$\text{Iodine value} = \frac{(vb - va)cm^3 \times 1.269}{\text{weight of oil(g)}} gI_2/10$$

AOAC, (1990)

Statistical Analysis

Data collected were subjected to one way analysis of variance (ANOVA) ($p < 0.05$) to assess whether they varied significantly between the seed samples. All statistical calculations were performed using SPSS software.

RESULTS AND DISCUSSION

From the table 1, the **percentage oil yield** for Moringa seed, cashew seed, sesame seed, bitter kola melon and water melon seed are 40.60%, 49.34%, 47.80%, 11.92%, 38.30% and 28.68% respectively. Most of these values were within the standard range **≥32%** according to AOAC (1990). These amounts may be considered economical for commercial production of oil in Nigeria except for bitter kola that has low oil yield of 11.92%.

Table 1: Results for percentage oil yield and proximate analysis in various seeds sample analysed.

Sample	Moisture Content %	Ash Content %	Crude fibre %	% oil Yield
Moringa Seed	5.70±0.35	3.93±0.09	5.50±0.45	40.60±0.29
Cashew Seed	8.50±0.22	2.60±0.08	4.50±0.19	49.34±0.51
Sesame Seed	4.55±0.12	4.02±0.26	7.01±0.24	47.80±0.61
Bitter kola Seed	9.51±0.56	4.50±0.78	4.02±0.58	11.92±0.07
Melon Seed	5.23±0.42	3.80±0.54	12.00±0.53	38.30±0.29
Water Melon Seed	4.78±0.33	3.89±0.05	3.50±0.23	28.68±0.38
AOAC STANDARD, (1990)	7-11	2-5	≤12	≥ 32

There is significant difference observed in the oil yield of the entire seed samples ($p < 0.05$). However, these results were in agreement with the result obtained by Ogbunugafor *et al.*, (2011) who reported 41.47% oil yield for moringa seed, Yahaya *et al.*, (2012) reported 44.00% oil yield for cashew seed, Warra, (2011) reported 48% oil yield for sesame seed. Therefore, only bitter kola oil is not considered as an oil seed for commercial purposes because of its low oil yield. But it may not be discouraged due to its high level of some parameters like saponification present in it which is used for soap making. *Proximate analyses* of the various seed samples were also analysed. The *moisture content* of moringa seed, cashew seed, sesame seed, bitter kola, melon, water melon were 5.50%, 8.50%, 4.55%, 9.51%, 9.51%, 5.23% and 4.78% respectively. All these results were within the standard range 7-11% as reported by AOAC, (1990).

There is significant difference observed in the moisture content of the entire seed samples ($p < 0.05$). However, these results were in agreement with 5.7% moisture content as reported by Farooq and Bhangar (2003), also with 5.7% moisture content reported by Aremu *et al.*, (2006). Nzikou *et al.*, (2009) as well reported 5.70% moisture content for sesame seed. Taiwo *et al.*, (2008) also reported 5.7% moisture content for water melon seed. The low moisture content for all these seed samples revealed that they can be preserved for a longer period (Taiwo, 2008).

The *ash content* of moringa seed, cashew seed, sesame seed, bitter kola, melon and water melon seed were 3.93%, 2.60%, 4.02%, 4.50%, 3.80% and 3.89% respectively. All these results fall within the standard range of 2-5% as reported by AOAC, (1990). There was no significant difference observed in the ash content of the entire seed samples ($p > 0.05$). However, all these results were in agreement with the results obtained by workers such as Farooq and Bhangar (2003) who reported 5.40% for moringa seed.

Aremu *et al.*, (2006) reported that cashew seed has ash content of 4.4%, also with Nzikou *et al.*, (2009) reported 3.7% ash content for sesame seed. Taiwo *et al.*, (2008) also reported 3.88% ash content for water melon seed. The results showed that the seed samples have significant amount of ash which are important sources of minerals (Taiwo, 2008).

Crude fibre above 12% indicates high level of undigested cellulose (Taiwo, 2008). Therefore, crude fibre of moringa seed, cashew seed, sesame seed, bitter kola, melon and water melon seed were 5.50%, 4.50%, 7.01%, 4.02%, 12.00% and 3.50% respectively. All the results were **≤12** according to AOAC, (1990), which indicates that all the seed samples have low level of undigested cellulose. There is significant difference observed in the crude fibre content of the entire seed samples ($p < 0.05$). However, these results are in agreement with 6.60% crude fibre reported by Farooq and Bhangar (2003).

Aremu *et al.*, (2006) analysed his cashew sample and reported 1.2% for crude fibre content, also Nzikou *et al.*, (2009) reported 3.2% crude fibre for sesame seed. Taiwo *et al.*, (2008) as well reported 6.10% crude fibre for water melon seed. From table 2 below, oil fraction with saponification value of $\geq 180\text{mg KOH/g}$ had been reported to

possess low molecular weight fatty acid AOAC,(1990). Therefore, oil gotten from moringa seed, sesame seed, bitter kola, melon and water melon seed have saponification value of 182.89mgKOH/g, 192.70mgKOH/g, 229.545mgKOH/g, 247.95mgKOH/g, 192.09mgKOH/g, respectively.

Table 2: Physicochemical properties of the seeds sample analysed

Sample	P ^H	Acid Value mgKOH/g	Free fatty Acid mgKOH/g	Peroxide value meqKOH/g	Iodine value gI ₂ /100g	Saponification value mgKOH/g
Moringa Seed	6.78	0.51±0.03	0.23±0.01	5.82±0.87	68.00±0.01	182.89±0.76
Cashew Seed	5.96	0.84±0.09	1.34±0.34	3.45±0.41	48.45±0.43	169.42±0.05
Sesame Seed	6.12	0.62±0.02	0.28±0.02	8.33±0.18	116.05±0.54	192.70±0.56
Bitter kola Seed	7.32	0.06±0.01	0.096±0.01	10.22±0.24	53.99±0.34	229.45±0.04
Melon Seed	6.02	0.43±0.11	0.24±0.05	7.19±0.03	124.40±0.67	247.50±0.34
Water Melon Seed	6.42	0.51±0.04	0.19±0.02	13.41±0.43	114.40±0.87	192.09±0.07
AOAC STANDARD, (1990)	5-7	≤4.00	≤1.30	2-10	80-100	≥ 180

These values indicate that the oil has low molecular weight fatty acid which makes them useful in soap making. Whereas oil gotten from cashew seed has saponification value of 169.42mgKOH/g which falls below the standard value $\geq 180\text{mgKOH/g}$ according to AOAC, (1990). This implies that the oil cannot be used in soap making due to its high molecular weight of fatty acid. There is significant difference observed in the saponification value of the entire seed samples ($p < 0.05$). However these results are in agreement with the results obtained by other workers such as, Ogbungafor *et al.*, (2011) who reported that saponification value for moringa seed as 171.90mgKOH/g. Idah *et al.*, (2014) also reported 161mgKOH/g saponification value for cashew seed oil. Warra, (2011) reported 189mgKOH/g saponification value for sesame seed oil. Egbebi, (2014) reported 190.4mgKOH/g saponification value for melon seed oil. *Acid value* indicates whether the oil is in good non-degradable state or not. According to AOAC, (1990) the maximum acceptable level for acid value is 4mgKOH/g oil. Below this value simply means that the oil is acceptable for consumption. Therefore, moringa seed, cashew seed, sesame seed, bitter kola, melon and water melon have acid values of 0.51mgKOH/g, 0.84mgKOH/g, 0.62mgKOH/g, 0.0561mgKOH/g, 0.43mgKOH/g, and 0.51mgKOH/g, respectively, which are within the standard range. Hence, these results show that the oils are in good non-degraded state which can be used for daily consumption. There is significant difference observed in acid value of the entire seed samples ($p < 0.05$). These results are in

agreement with the results obtained by other workers such as, Farooq and Bhangar (2003) who reported that moringa seed oil has 0.40mgKOH/g acid value. Warra, (2011) also reported 0.5mgKOH/g acid value for sesame seed oil. Taiwo *et al.*, (2008) reported 0.51mgKOH/g acid value for water melon seed oil. However, the result of acid value for cashew seed oil is not in agreement with 1.94mgKOH/g as reported by Idah *et al.*, (2014).

Peroxide value of moringa seed, cashew seed, sesame seed and melon seed have a low peroxide value of 5.82meqKOH/g, 3.45meqKOH/g, 8.33meqKOH/g and 7.19meqKOH/g, respectively. All these values fall within the standard range of 2-10meqKOH/g as reported by AOAC, (1990). This implies that the oils may be more stable to oxidative degradation, while bitter kola and water melon seeds have high peroxide values of 10.20meqKOH/g and 13.41meqKOH/g, respectively. This implies that the oil is less stable to oxidative degradation.

There is significant difference observed in peroxide value of the entire seed samples ($p < 0.05$). However, the result of peroxide value for moringa seed oil was in agreement with 8.10meqKOH/g reported by Ogbunugafor *et al.*, (2011) and also with 8.00meqKOH/g peroxide value for sesame seed oil reported by Warra *et al.*, (2011). Whereas, the result of peroxide value for cashew seed oil is not in agreement with 44.4meqKOH/g reported by Aremu *et al.*, (2006), and also not in agreement with

12meqKOH/g peroxide value for melon seed oil reported by Egbebi, (2014), but this is in agreement with 18.75meqKOH/g peroxide value for water melon seed oil reported by Taiwo *et al.*, (2008). Moringa seed, cashew seed, sesame seed, bitter kola, melon, and water melon seed have low *free fatty acid content* of 0.23mgKOH/g, 1.34mgKOH/g, 0.28mgKOH/g, 0.096mgKOH/g, 0.24mgKOH/g and 0.19mgKOH/g respectively. All these values fall below the standard limit value of $\leq 1.3\text{mgKOH/g}$ as reported by AOAC, (1990) except for cashew seed which exceeds the standard limit. Hence, oil with low free fatty acid value has lesser susceptible to rancidity according to (Li *et al.*, 2007). There was no significant difference observed in free fatty acid of the entire seed samples ($p > 0.05$)

Iodine value is the measure of the properties of unsaturated organic compound (Pearson, 1981). It indicates the reactivity of double bond. Moringa seed, cashew seed, and bitter kola have low iodine value of 68.00gI₂/100g, 48.45gI₂/100g and 53.99gI₂/100g respectively which fall within the standard range of (80 - 100gI₂/100g) as reported by AOAC, (1990). These oils have low degree of unsaturation and they are classified as the non-drying oil. Whereas, sesame seed, melon, and water melon seed have high iodine value of 116.05gI₂/100g, 124.40gI₂/100g and 114.4 gI₂/100g, respectively. This implies that the oil samples have high degree of unsaturation and they are classified as

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