



Quality of fermented cassava flour processed into *placali*

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ABSTRACT

Fermented cassava flour was obtained from *Yace* variety. Cassava roots were washed, peeled and ground. After adding cassava inoculums at 8% (m/m), the pulp was allowed to ferment for 72 hours at ambient temperature. The fermented dough was removed, squeezed and oven-dried for 48 hours at 55 °C. The dried product was ground and sieved with a 200 µm mesh sieve. Proximate composition and the ability of fermented flour to be processed into *placali* appreciated by consumers were evaluated. Moisture, protein, ash, fat, total sugars and cyanide contents were low while starch, total carbohydrate and energy contents were high. Minerals like phosphorus, calcium, magnesium, iron and zinc were available and well-balanced. The sensory evaluation test indicated a significant difference ($P < 0.05$) between the different *placali* samples in terms of visual appearance, odour, taste, texture and global appreciation. It is a clear indication that reconstitution proportion affects all the hedonic appreciations evaluated. *Placali* prepared from fermented cassava flour were then highly appreciated when reconstitution proportion (flour to water ratio) was within 1:3.5 and 1:3.

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INTRODUCTION

Cassava (*Manihot esculenta*, Crantz) is an important staple food crop for millions of people in the tropical areas of the world. Cassava roots are an important source of energy and contain mainly carbohydrates, of which 80 % is starch (Koko et al., 2010). Traditionally, cassava roots are processed by several methods, which vary widely from region to region into products such as *gari*,

fufu, *lafun*, flour, chips, starch, syrups, dextrins, and alcohol (Nwabueze and Odunsi, 2007). *Placali* is one of the most important cassava products in West Africa. It is a fermented and gelatinized cassava product. It is known by different names in different countries. In Ivory Coast, *placali* is commonly consumed and is the second well known cassava product after *Attieke* (Koffi-Nevry et al., 2007). Its preparation needs meaningful

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unit operations which constitute a tiresome job for housewives. That leads to a product with variable quality. It is therefore necessary, to produce flour that can be reconstituted very easily into *placali*. Work on cassava reconstituted dough has been reported and concerned products like *fufu*, *lafun* (Tanya et al., 2006; Etudaiye et al., 2009). Production of *placali* of acceptable properties using fermented cassava flour, has not adequately reported in literature. Aboua (1992) has mentioned the feasibility of this process. But, it is not known to what extent this reconstituted dough can be accepted by consumers.

The objective of this research was to produce and evaluate fermented cassava flour in terms of its proximate composition. This study took place also to provide information on the dough reconstitution process and the acceptance of such byproduct by consumers. It is expected that the result obtained from the study will contribute in valorizing the instant *placali* flour and also serve as a guide for future research.

MATERIALS AND METHODS

Source of raw materials

Fresh roots of one local cassava variety (*Yace*) were used in this study. These roots were from a farm near Yamoussoukro (centre of Ivory Coast).

Production of fermented cassava flour

Fresh roots were peeled, washed with a knife and cut into large longitudinal pieces. These pieces were ground and a cassava inoculum was added at 8% dough (Koko et al., 2010). The mass was packed into bags and let for three days at ambient temperature (28-30 °C) without any compression. The fermented dough was then removed and squeezed. When the dough was sufficiently pressed, it was oven-dried for 48 hours at 55 °C. The dried product was ground and sieved

with a 200 µm mesh sieve to obtain the fermented cassava flour.

Physicochemical analyses

Moisture, ash, starch, protein and fat contents were determined using BIPEA (1976) method. Total acidity and pH were obtained using method described by Dufour et al. (1996). The cyanide content was determined by FAO method (1956). Total sugars and total carbohydrate contents were quantified respectively by methods of Dubois et al. (1956) and Bertrand (1913). Atwater and Rosa (1899) coefficients were used to calculate caloric energy. Minerals such as calcium, magnesium, zinc and iron were quantified by Atomic Absorption Spectrometer and phosphorus by Spectrophotometer after samples digestion using IITA method (1981).

Placali samples preparation

Many trials were made to obtain *placali* preparation conditions (flour to water ratio, quantity of water, cooking time). After this, four *placali* samples were prepared by adding a fixed quantity of fermented cassava flour (50 g) in a variable quantity of boiled water. Cooking time was also fixed at 12 minutes for all the *placali* samples. The proportion of reconstitution was then:

- for sample F50: 1 part of flour in 2 parts of water (1:2)
- for sample F33: (1:3)
- for sample F28: (1:3.5)
- For sample F25: (1:4).

The *placali* samples obtained were disposed on plates for sensory analysis.

Sensory analysis

A panel of 60 non-trained persons was selected to evaluate the acceptance of *placali* samples prepared from fermented cassava flour. These persons were selected between regular consumers of such product. The different samples (F50, F33, F28 and F25)

were evaluated for their taste, odour, texture, global appreciation and visual appearance. The evaluation was based on 9-hedonic scale (Harry and Hildegard, 2010).

Statistical analysis

Data obtained from the sensory analysis of *placali* samples were subjected to statistical analysis using STATISTICA 8.0 software package. Analysis of variance (ANOVA) was done. Means separation using Tukey HSD multiple comparison tests was done to determine significant differences at 5% probability between *placali* samples.

RESULTS

The proximate composition of fermented cassava flour produced from *Yace* cultivar is shown in Table 1. There was low moisture content in fermented flours. It was also observed that several other parameters have low contents. It is the case of protein, fat, ash, total sugars and cyanide contents. As compared to these parameters, carbohydrate content was much high. In addition the main constituent of these carbohydrates was starch.

As shown in Table 1, the result of energy content showed that fermented cassava flour was an important source of calories. The fermented flour processed was acid. Fermented flour contained also minerals like phosphorus, magnesium, iron, zinc, calcium (Table 2). The zinc content was the lowest one, while phosphorus seemed to be the highest.

Processing of fermented cassava flour into *placali* showed ease of reconstitution. Four *placali* samples were prepared from fermented cassava flour produced and submitted to sensory evaluation by consumers. The results are shown in Table 3.

The sensory evaluation test indicated a significant difference ($P < 0.05$) between the different *placali* samples in terms of visual appearance, odour, taste, texture and global appreciation. Sample F28 was highly appreciated for its visual appearance, odour, taste, texture and global appreciation. *Placali* sample F50 was the least appreciated for the same parameters. Difference of appreciation between sample F28 and sample F33 was only on the taste.

Table 1: Proximate composition (on dry weight basis) of fermented cassava flour produced from *Yace* variety in Yamoussoukro.

Composition	Contents
Moisture (%)*	10.49 ± 0.65
Protein (%)	1.31 ± 0.09
pH	4.00 ± 0.05
Total acidity (meq/100 g)	14.94 ± 0.75
Fat (%)	0.51 ± 0.06
Ash (%)	1.15 ± 0.05
Total sugars (%)	1.43 ± 0.05
Cyanide (mg/kg)*	10.00 ± 0.66
Starch (%)	83.16 ± 1.95
Carbohydrate (%)	93.67 ± 1.00
Energy (kcal/100 g)	384.53 ± 4.7

Tabulated values are means ± SD of triplicate analysis.

(*) Expressed on fresh matter

Table 2: Mineral contents (on dry weight basis) of fermented cassava flour produced.

Minerals	Contents
Phosphorus (mg/100 g)	86.00 ± 4.58
Magnesium (mg/100 g)	66.66 ± 1.15
Iron (mg/100 g)	3.78 ± 0.15
Zinc (mg/100 g)	1.68 ± 0.17
Calcium (mg/100 g)	62.66 ± 3.05
Calcium/Phosphorus	0.72 ± 0.04

Tabulated values are means ± SD of triplicate analysis.

Table 3: Hedonic appreciation notes of *placali* prepared from fermented cassava flour.

Placali samples	Hedonic appreciation notes				
	Taste	Odour	Texture	Visual appearance	Global appreciation
F50	4.73 ± 1.92 ^a	4.73 ± 1.95 ^a	3.2 ± 1.65 ^a	3.53 ± 1.89 ^a	3.68 ± 1.3 ^a
F33	5.85 ± 1.86 ^b	5.76 ± 1.45 ^b	6.21 ± 1.54 ^b	5.9 ± 1.44 ^b	6.23 ± 1.59 ^b
F28	6.83 ± 1.5 ^c	6.4 ± 1.67 ^b	6.66 ± 1.78 ^b	6.3 ± 1.83 ^b	6.68 ± 1.58 ^b
F25	5.97 ± 1.97 ^b	5.9 ± 1.73 ^b	5.23 ± 2.48 ^c	5.71 ± 1.86 ^b	5.41 ± 2.08 ^c

Tabulated values are means ± SD of sixty determinations. The values with different letters in each column are significantly different (P<0.05).

DISCUSSION

The moisture content recommended in the edible cassava flour is less than 13% (Sanni et al., 2005). In the present study, value of moisture content of fermented flour was within the recommended standard. The low moisture content of fermented cassava flour is an indication of a good stable shelf life if packaged and stored. The acid pH of fermented flour could prevent from pathogenic microorganisms multiplication (Koffi-Nevry et al., 2008; Toka et al., 2008). Low pH values, associated to low moisture content contribute to increase the stability and therefore the shelf life of fermented cassava flour.

Ash and cyanide contents were also low. Fortunately, values of ash and cyanide contents were less than the maximum Codex

standard for edible cassava flour (3.0% and 10 mg/kg respectively) (Codex Alimentarius, 1991). The low protein content of flour is not a serious issue as reconstituted dough is usually consumed accompanied with sauce that contained protein (Etudaiye et al., 2009). Indeed, *placali* is always consumed with sauce included generally both sources of protein (animal and vegetable). Fermented cassava flour is an energizing food due certainly to its high carbohydrate content. It is well-known that cassava flour is normally rich in carbohydrate with starch as main constituent (Koko et al., 2010). Oyewole and Afolami (2001) determined the starch content of cassava flour to be 77 to 78%. In the present study, the value of starch was much higher. It is certainly due to the influence of cultivar (Koko et al., 2010). Fermented flour

contains also minerals. These are available due to fermentation unit according to Yao et al. (2009). In addition, some of these minerals are well-balanced. It is the case of calcium and phosphorus whose ratio was close to the optimal absorption value of 0.70 (Javillier et al., 1967). These results confirm earlier report that cassava has been recognized as a suitable crop for micronutrient intervention in Africa (Oyewole and Asagbara, 2003).

Placali prepared from fermented cassava flour was diversely appreciated. Sample F28 was highly appreciated for its visual appearance, odour, taste, texture and global appreciation. *Placali* sample F50 was the least appreciated for the above parameters. It is a clear indication that reconstitution proportion affects all the hedonic appreciations evaluated. The texture of fermented dough is one of the main parameters that guide consumer choice (Oduro-Yeboah et al., 2007). In this study, sample F28 and sample F33 have the most appreciated texture. Then, these *placali* samples which differed only on the taste were the most appreciated ones. Consumers prefer sample F28 and sample F33 as *placali* with desired characteristics according to their food habits. Therefore, *placali* prepared from fermented cassava flour were highly appreciated when reconstitution proportion (flour to water ratio) was within 1:3.5 and 1:3.

Conclusion

The present study has clearly shown the physicochemical characteristics of fermented cassava flour processed. Its proximate composition showed low pH value, low moisture and cyanide contents, and high carbohydrate and starch contents. These are indication of stable shelf life and non toxicity. Fermented cassava flour is an available source of calories and minerals to consumers. Fermented flour was processed easily and successfully into *placali* highly appreciated by consumers. A reconstitution proportion has been identified by consumers to provide *placali* with desirable qualities. In Ivory

Coast, rapid urban growth and development place a dynamic challenge to fermented cassava flour produced. This kind of process has the potential to help developing countries diversify their manufacturing base, improve their food security and generate more income.

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