INTRODUCTION

Eau de cologne is a product consisting of low quantity of perfume compounds but high volume of alcohol and water. The products are generally available as a refreshing body splash. Poor tenacity is an important weakness of cologne products; however, it is compensated with attractive refreshing scent and low price [1]. From a practical point of view, long tenacity means a gradual release or constantly volatile activity over a long period of time. Hence, many substances are used as perfume sustained-release agents and fixative, e.g., co-polymers [2], cyclodextrins [3] and microcapsules [4]. The mechanism of sustaining perfume release is still not clearly understood. It likely involves hydrogen bonding of fixative agent and perfume compound, a process known as fixation [5]. The ability of poly(ethyleneoxide)/poly(propylene-oxide)/poly(ethyleneoxide) copolymers to decrease the volatilization of eau de cologne products have been reported. It was investigated by means of dynamic and static headspace analysis [2]. Suppression of the volatility of perfume compounds by EO/PO/EO copolymer was markedly greater than by polyethylene glycol. This suppressive effect may be due to micelle and gel formation of EO/PO/EO copolymer. This triblock copolymer is expected...
to be useful as a novel sustained-release carrier. However, it still has a weak point due to gel formation as a result of rise in temperature [2].

Chitosan is a polymer of glucosamine, obtained as a deacetylated product of chitin, which is a byproduct of squid, crab and shrimp processing. The degree of deacetylation and molecular weight of chitosan determine its physical and chemical properties. Chitosan has been reported to have many desirable properties such as non-toxicity, biodegradability, biocompatibility, and anti-microbial characteristics. Moreover, its ability to encapsulate volatile citronella oil and controlled-release effect is of great interest [6]. However, the potential application of chitosan is hindered by its limited solubility in aqueous media due to the presence of abundant hydrogen bonds and its semi-crystalline properties [7]. Thus, chitosan is chemically modified so as to improve the polymer processability, solubility, antimicrobial activity and the ability to interact with other substances [8]. Chitosan possesses a high amount of hydroxyl groups closely similar to those of triblock copolymer and cyclodextrin, which are able to decrease volatility of perfumes. Therefore, it is of interest to study if it can be used as perfume fixative in a high alcohol and water content eau de cologne product. Shrimp chitosan, which is regarded as waste in food industry and therefore inexpensive, was used as the fragrance fixative. Thus, this work attempts to prepare a water soluble chitosan derivative and investigate its potential use as a fixative agent in eau de cologne products.

EXPERIMENTAL

Materials

Shrimp chitosan with a degree of deacetylation > 85 % and molecular weight of 10^6 – 1.5 x 10^6 Dalton, was purchased from Ta Ming Enterprises Co, Ltd., Thailand. It was milled by an electric grinder (Philips HL1632, Philips Electronics) to obtain the powder. Monochloroacetic acid, sodium hydroxide (industrial grade), isopropanol, ethanol (cosmetic grade), aroma materials (phenethyl alcohol, benzyl alcohol, linalool, geraniol, α-ionone, β-ionone, α-methyl ionone, citral, hydroxy citronellal, p-cresyl methyl ether (10 % in dipropylene glycol), diethyl malonate, ethyl benzoate, ethyl acetoacetate, phenyl ethyl acetate, benzyl acetate and 94085 floral-fruity) and distilled water were supplied by Bangkok Perfumery, Thailand, and used without further purification.

Preparation of sodium carboxymethyl chitosan (SCM-chitosan)

Sodium carboxymethyl chitosan was prepared according to the method of Liu et al [9]. Chitosan (10 g), sodium hydroxide (13.5 g), water (20 ml) and isopropanol (80 ml) were added into a 500 ml flask to swell and then to alkalize at 50 °C for 1 h. It was maintained at this temperature in a water bath. Monochloroacetic acid (15 g) was dissolved in isopropanol (20 ml), and added to the reaction mixture dropwise over 30 min, allowed to react for 4 h at the same temperature, and then the reaction was stopped by adding 70 % ethanol (200 ml). The solid was filtered and rinsed in 70 % ethanol to de-salt and de-water, and then dried at room temperature. Mass ratio (%) was calculated from the ratio of the mass of SCM-chitosan and chitosan used.

Preparation of eau de cologne

Eau de cologne was prepared by mixing 3 % of perfume compound with water and ethanol at optimal ratio. SCM-chitosan was dissolved in water phase; microwave irradiation (medium-high, 2 min) was used to facilitate the solubility. Perfume compound was diluted with ethyl alcohol (95%) and then slowly poured into the aqueous phase. In order to assess the physical appearance of the prepared product, the turbidity of the preparation was visually observed over period of 21 days.

Evaluation of fixative effect

Static headspace analysis technique using a gas chromatographic apparatus (Agilent 7890A GC System, Agilent Technologies) was used to evaluate the volatility of the products. Eau de cologne containing 0.5 ml of each perfume compound, i.e., benzyl alcohol, ethyl acetooacetate, p-cresyl methyl ether and 94085 floral-fruity, with and without SCM-chitosan, were placed in a sample vial (1.5 ml) and sealed with a silicon septum. Each vial was allowed to equilibrate for 30 min in a water bath at 25, 35 and 53 °C before injection into the gas chromatograph. Approximately 500 µl of vapor of perfume compound above the solution was drawn out from the vial with the gas-tight syringe. The sample volume was adjusted to 300 µl, and then injected into the gas chromatograph in splitless mode. Helium was used as the purge gas. The column temperature was increased at the rate of 10 °C/min from a starting temperature of 80 °C to 180 °C. The gas chromatograph was equipped with a DB-5 column, 60 m length, 0.25 mm inner diameter and 1.0 µm film thickness and flame ionization detector (FID) heated at 300
°C. The oven temperature was programmed from 80 (1 min hold) to 180 °C at a rate of 10 °C/min and final hold at 220 °C for 3 min.

The fixative efficiency (%FXeff) of SCM-chitosan on different perfume compounds was calculated from Eq 1.

\[
%FX_{eff} = \frac{Area_{ctrl} - Area_{scmt}}{Area_{ctrl}} \times 100
\]

where fixative efficiency (%) compared with control, Area_{ctrl} is the peak area of controlled sample and Area_{scmt} is peak area of the product containing SCM-chitosan.

Statistical analysis

The experiments were performed in triplicate and the volatility values calculated and presented as mean. The deviation from the mean at the 95 % significance level was used to determine differences in the data.

RESULTS

Yield and solubility of SCM-chitosan

Swelling and alkalinizing of shrimp chitosan resulted in the production of a translucent material which later became opaque after carboxymethylation step. The SCM-chitosan obtained was a white powder with weak basicity (pH 8). The mean % mass ratio obtained was 374.45. The number is higher than 100 because it is calculated by comparing the raw SCM-chitosan obtained with the starting chitosan used in the preparation.

SCM-chitosan at concentrations of 0.01 - 0.2 % was used to determine its maximum solubility in the preparation and it was found to be 0.1 %. SCM-chitosan was insoluble in ethanol which is a major component (60 – 90 %) in eau de cologne. Hence, the optimal quantity of water content was investigated and the optimum water/ethanol ratio for complete dissolution of 0.1 % SCM-chitosan was 2:3 v/v. The results of turbidity test of eau de cologne containing 0.1 % SCM-chitosan are shown in Table 1.

Benzyl alcohol, ethyl acetoacetate, \( p \)-cresyl methyl ether and 94085 floral-fruity remained transparent and so they were selected for evaluating fixative effect.

Fixative effect

Fixation will occur when SCM-chitosan is soluble and consistent in the system. Volatile content calculated from the sum of peak areas of the chromatograms is shown in Table 2. Products containing SCM-chitosan (BAL_{scmt}, EAA_{scmt}, PCME_{scmt} and SexG_{scmt}) showed lower volatile content than control (BAL_{ctrl}, EAA_{ctrl}, PCME_{ctrl} and SexG_{ctrl}). Three products showed varied results, namely, ethyl acetoacetate (EAA) at 53 °C, and 94085 floral-fruity (SexG) at 35 °C and 53 °C. The remarkably low concentration of various active perfume compounds in 94085 floral-fruity which is a mixture of unknown chemical types might have been responsible for this behaviour.

The calculated results for fixative efficiency (%FX_{eff}) of SCM-chitosan in different perfume compounds are shown in Table 3.
Y reduces

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REFERENCES


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Table 2: Volatility of perfume compounds in eau de cologne calculated from area peak at different temperatures.

<table>
<thead>
<tr>
<th>Perfume compound</th>
<th>Sample code</th>
<th>25°C</th>
<th>35°C</th>
<th>53°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol</td>
<td>BAL_scmnt</td>
<td>3.81 x 10⁻⁵</td>
<td>3.16 x 10⁻⁵</td>
<td>3.49 x 10⁻⁵</td>
</tr>
<tr>
<td></td>
<td>BAL_ctrl</td>
<td>2.87 x 10⁻⁵</td>
<td>1.33 x 10⁻⁵</td>
<td>2.16 x 10⁻⁵</td>
</tr>
<tr>
<td>Ethyl acetoacetate</td>
<td>EAA_scmnt</td>
<td>3.71 x 10⁻⁵</td>
<td>4.17 x 10⁻⁵</td>
<td>0.94 x 10⁻⁵</td>
</tr>
<tr>
<td></td>
<td>EAA_ctrl</td>
<td>2.96 x 10⁻⁵</td>
<td>3.53 x 10⁻⁵</td>
<td>1.53 x 10⁻⁵</td>
</tr>
<tr>
<td>p-Cresyl methyl ether</td>
<td>PCME_scmnt</td>
<td>3.08 x 10⁻⁵</td>
<td>2.59 x 10⁻⁵</td>
<td>10.7 x 10⁻⁵</td>
</tr>
<tr>
<td></td>
<td>PCME_ctrl</td>
<td>2.96 x 10⁻⁵</td>
<td>1.50 x 10⁻⁵</td>
<td>0.84 x 10⁻⁵</td>
</tr>
<tr>
<td>94085 Floral-fruity</td>
<td>SexG_scmnt</td>
<td>5.12 x 10⁻⁵</td>
<td>3.00 x 10⁻⁵</td>
<td>4.02 x 10⁻⁵</td>
</tr>
<tr>
<td></td>
<td>SexG_ctrl</td>
<td>4.38 x 10⁻⁵</td>
<td>3.78 x 10⁻⁵</td>
<td>10.4 x 10⁻⁵</td>
</tr>
</tbody>
</table>

Table 3: Fixative efficiency (%FX_eff) of SCM-chitosan in different perfume preparations.

<table>
<thead>
<tr>
<th>Sample code</th>
<th>25°C</th>
<th>35°C</th>
<th>53°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>BAL_scmnt</td>
<td>24.7</td>
<td>57.9</td>
<td>38.1</td>
</tr>
<tr>
<td>EAA_scmnt</td>
<td>20.2</td>
<td>15.4</td>
<td>-62.8</td>
</tr>
<tr>
<td>PCME_scmnt</td>
<td>3.9</td>
<td>42.1</td>
<td>92.2</td>
</tr>
<tr>
<td>SexG_scmnt</td>
<td>14.5</td>
<td>-26.0</td>
<td>-158.7</td>
</tr>
</tbody>
</table>

DISCUSSION

All products containing SCM-chitosan showed lower volatile content compared to the formulation without SCM-chitosan. Hydrogen bonding between SCM-chitosan and water, alcohol or perfume compound may be responsible for the reduction in volatility. The results obtained show that p-cresyl methyl ether with SCM-chitosan (PCME_scmnt) had greater fixative efficiency than the others and was as high as 92.2 % at 53 °C. The fixative efficiency of SCM-chitosan on benzyl alcohol (BAL_scmnt) also increased with rise in temperature but the breakpoint occurred at some point between 35 and 53 °C. Increase in volatility suppression (and hence fixation) with an increase in temperature may be partly caused by conformation change or micellization of SCM-chitosan in the system [2,10].

The effect of SCM-chitosan on ethyl acetoacetate (EAA_scmnt) and 94085 floral-fruity (SexG_scmnt) produced inexplicable results at some of the temperatures studied. Other than the remarkable low concentration of the active perfume compounds previously mentioned, it may be due to the precipitation of SCM-chitosan in the preparation which was observed after analysis (post-day 21). The precipitation may result in reduced SCM-chitosan in the preparation which consequently reduces hydrogen bonding between SCM-chitosan and perfume compounds. Sodium ion in SCM-chitosan reacts with ethyl acetoacetate to produce ethyl acetoacetate salt. When it precipitated, the equilibrium of eau de cologne in the vial changed which indicates diminished ethyl acetoacetate in the system.

CONCLUSION

Sodium carboxymethyl chitosan (SCM-chitosan) can be used effectively as a fixative for eau de cologne products. SCM-chitosan is soluble in water but insoluble in ethanol, the two main components in eau de cologne formulations. The fixative effect of SCM-chitosan is particularly pronounced in the formulations containing p-cresyl methyl ether. However, systems containing benzyl alcohol, ethyl acetoacetate and 94085 floral-fruity showed precipitation after 21 days. Thus, solubility of chitosan in aqueous alcohol is the main limitation to the fixation of volatile perfume in eau de cologne preparations. Consequently, modification of chitosan to improve its solubility in the system may aid its application in the preparation of eau de cologne products.

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